

Ship 06/02

Dart Aerospace Ltd.

Date: Thursday, 05/02/2009 2:28:57 PM  
User: Linda Lacelle

# Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : SWITCH PLATE
Job Number : 45526	
Estimate Number : 10804	
P.O. Number	Part Number : D38941
This Issue : 05/02/2009 S.O. No. :	Drawing Number : D3894 REV.A
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By : <u>                    </u>	Due Date : 06/02/2009 Qty: 6 Um: Each
Checked & Approved By : <u>                    </u>	
Comment : <u>                    </u>	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



B9-2-6



Comment: FLOW WATER JET  
CUT PER DRWG D3894 REV.A

2.0	M6061T6S050	6061-T6 .050 Sheet
-----	-------------	--------------------



B9-2-6



(9)

Comment: Qty.: 0.0200 sf(s)/Unit Total : 0.1200 sf(s)  
6061-T6 .050 Sheet m104186

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



B9-2-6



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

509/02/06 (8)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



(9X)

Comment: HAND FINISHING RESOURCE #1  
acid etch and alodine per QSI005

M. 09/02/06

6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



jd



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

04-07-06 (X)

Date: Thursday, 05/02/2009 2:28:57 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SWITCH PLATE

Job Number: 45526

Part Number: D38941

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
IDENTIFY & STOCK  
USING A FINE POINT MARKER  
P/N & B./N

SS 09/02/06 (x9)  
09/02/06  
JG

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



09/02/06



